



Nutter's Fastenings Ltd.

RECOMMENDED TAPPING & CLEARANCE DRILL SIZES

Diameter M/M	Thread Pitch		Drill tapping $\varnothing$	Clearance drill $\varnothing$
3.00	0.50	COARSE	2.50	3.10
3.00	0.35	FINE	2.65	3.10
4.00	0.70	COARSE	3.30	4.10
4.00	0.50	FINE	3.50	4.10
5.00	0.80	COARSE	4.20	5.10
5.00	0.50	FINE	4.50	5.10
6.00	1.00	COARSE	5.00	6.10
6.00	0.75	FINE	5.20	6.10
7.00	1.00	COARSE	6.00	7.20
7.00	0.75	FINE	6.20	7.20
8.00	1.25	COARSE	6.80	8.20
8.00	1.00	FINE	7.00	8.20
10.00	1.50	COARSE	8.50	10.20
10.00	1.25	FINE	8.80	10.20
12.00	1.75	COARSE	10.20	12.20
12.00	1.50	FINE	10.80	12.20
14.00	2.00	COARSE	12.00	14.25
14.00	1.50	FINE	12.50	14.25
16.00	2.00	COARSE	14.00	16.25
16.00	1.50	FINE	14.50	16.25
18.00	2.50	COARSE	15.50	18.25
18.00	1.50	FINE	16.50	18.25
20.00	2.50	COARSE	17.50	20.25
20.00	1.50	FINE	18.50	20.25
22.00	2.50	COARSE	19.50	22.25
22.00	1.50	FINE	20.50	22.25
24.00	3.00	COARSE	21.00	24.25
24.00	2.00	FINE	22.00	24.25
27.00	3.00	COARSE	24.00	27.25
27.00	2.00	FINE	25.00	27.25
30.00	3.50	COARSE	26.50	30.50
30.00	2.00	FINE	28.00	30.50